

**CLAIMS**

1. A wheel, particularly for use on automotive vehicles, formed by associating a substantially cylindrical wheel rim (2) and a substantially circular wheel disc (3) to each other, the wheel rim (2) comprising at least one flange (4), the wheel disc (3) comprising at least one through bore (16) having comprises at least one projection (37) which cooperates with the rim (2) and a substantially annular end region that defines a first contact surface (20), the wheel being characterized in that the first contact surface (20) of the disc (3) cooperates with the rim (2) at the end of the flange (4).
2. A wheel according to claim 1, characterized in that the first surface (20) is fixed to the flange (4) of the rim (2) by a filling welding.
3. A wheel according to claim 1, characterized in that the projection (37) faces the internal surface of the disc (3) and defines a second contact surface (21).
4. A wheel according to claim 1 or 3, characterized in that the projection (37) is substantially annular-segment shaped.

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